

# 51 13 001 Remove and install/replace front ornamental grille on left or right

## Overview of Activities

### Additional Information

#### Main Work

- 1 Remove front ornamental grille
- 2 Install front ornamental grille

### General information

#### TECHNICAL INFORMATION

These repair instructions do not apply for **G30, G31, G38** with front ornamental grille with **shiny black finish**. For this version, there are separate repair instructions.

### MAIN WORK

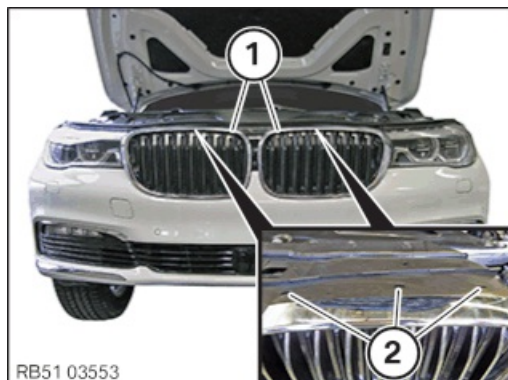
#### 1-Remove front ornamental grille

##### Prerequisite

Bonnet is open.

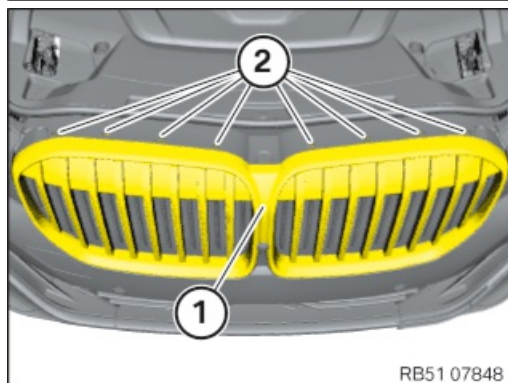
#### NOTICE

Schematic diagram is for example purposes. Some parts may differ in certain details.



RB51 03553

- **G11/G12 until 03.19, G30/G31/F90 until 7.20 or G38 until 09.20:**  
Handle the front ornamental grille (1) in the **lower area** and unclip.  
Unclip the upper latch mechanisms (2) by swivelling them upwards.  
Avoid contact between front ornamental grille (1) and the bumper panel!  
Pull off front ornamental grille (1) to the front.



RB51 07848

- **G11/G12 from 03.19, G30/31/F90 from 7.20 or G38 from 9.20:**  
Remove front ornamental grille (1) from the latch mechanisms (2).  
Pull off front ornamental grille (1) from the rest of the latch mechanisms to the front.

#### 2-Install front ornamental grille

##### Prerequisite

Bonnet is open.

#### NOTICE



- **G11/G12 until 3.19, G30/G31/F90 until 7.20 or G38 until 9.20:**

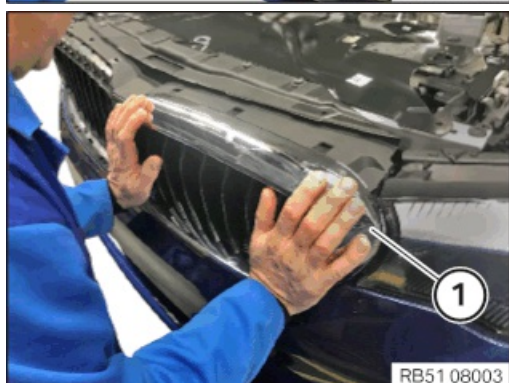
Check all latch mechanisms for damage, renew front ornamental grille (1) if necessary.

Position front ornamental grille (1) at the upper three latch mechanisms.

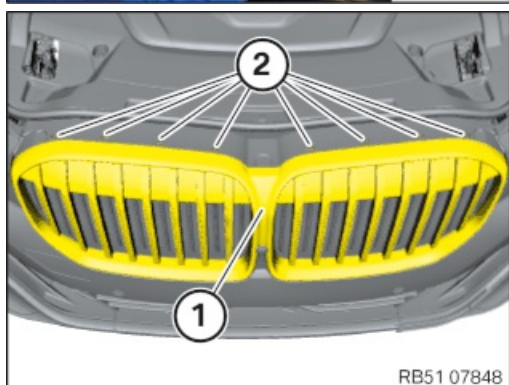
Latch mechanisms **not yet** locked.



- Press the front ornamental grille (1) in the area of the headlight in **downward arrow direction**, until lower latch mechanisms engage.



- Press on all locking positions of the front ornamental grille (1) until all latch mechanisms are audibly engaged.



- **G11/G12 from 3.19, G30/31/F90 from 7.20 or G38 from 9.20:**

Check all the latch mechanisms (2) for damage and renew the front ornamental grille (1) if necessary.

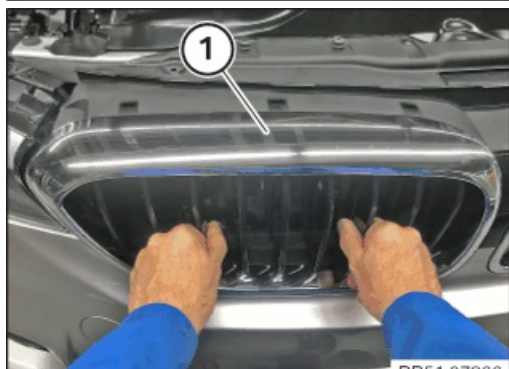
Position front ornamental grille (1) at latch mechanisms (2) at top.

Latch mechanisms (2) **not yet** locked.

Position front ornamental grille (1) at the lower latch mechanisms.

Latch mechanisms **not yet** locked.

Press on all locking positions of the front ornamental grille (1) until all latch mechanisms are audibly engaged.



- Carry out tensile test on front ornamental grille (1).
- Using both hands, grip each of the longitudinal bar of the kidney grille as shown and pull on it to test the tight fit of the front ornamental grille (1).
- If necessary, press down front ornamental grille (1) again at all the latch mechanisms.

